

## **PRELIMINARY DATA SHEET**

## Witcom PC/3L3, based on Polycarbonate (PC)

15% PTFE / SI

Properties	Test method	Unit	PC/3L3
Physical properties			
Specific gravity Water absorption at saturation, 23 °C Humidity absorption, 23 °C/50 % RH Mould shrinkage (flow direction, 3 mm)	ISO 1183 ISO 62 ISO 62 ISO 2577	g/cm <sup>3</sup> % % %	1,29 0,3 0,1 0,5 - 0,8
Mechanical properties			
Tensile strength (max.) Elongation at break Flexural strength Flexural modulus IZOD impact strength, notched IZOD impact strength, unnotched	ISO 527 ISO 527 ISO 178 ISO 178 ISO 180/1eA ISO 180/1eU	MPa % MPa GPa kJ/m² kJ/m²	50 >10 65 2,0 20,0 65
Thermal properties			
Heat distortion temperature (1,81 MPa) Relative temperature index, 3 mm with impact Coefficient of linear thermal expansion	ISO 75 UL 746B ISO 11359	°C °C K-1•10 <sup>-5</sup>	130 130 6,7
Flammability			
Burning behaviour UL recognition	ISO 1210 UL94	-	V1 @ 3,0 mm -
Electrical properties			
Surface resistivity Volume resistivity Comparative tracking index Glow wire rating, 1,6 mm	ASTM D257 ASTM D257 IEC 60112 IEC 695-2-1	Ω/sq Ω-cm V °C	10 <sup>15</sup> 10 <sup>16</sup> - 850

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